

Nondestructive Testing

Product information Magnetic particle inspection



Marke

MR[®] 121 Magnetic powder concentrate fluorescent, 1:200, watersuspendable

for magnetic particle inspection according DIN EN ISO 9934-1

General appearance and composition:

- water suspendable concentrate with fluorescent ferromagnetic particles
- medium particle size $d_a = 3 \ \mu m$
- yellow-green fluorescent under UV-radiation

Application:

- remove tinder, rust and other contaminations from surface in a suitable manner
- shake concentrate well
- dilute 1:200 in water
- according your requirements, add $MR^{\$}$ 300 Corrosion inhibitor, $MR^{\$}$ 400 Wetting agent and $MR^{\$}$ 500 Anti-foam emulsion
- during magnetization (e.g. with a MR[®] Hand yoke) spray the preparation on the surface
- under UV-radiation discontinuities will appear as yellow-green fluorescent magnetic particle indications

Minimum durability:

• will keep for a minimum of 2 years, stored at room temperature

Pack sizes:

• 1 L, 10 L

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